

RePrint

Work Order ID 146748

\*146748\*

Page 1

Monday, July 18, 2016 8:55:26 AM

Item ID: D350-616-015 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Deck Plate  
Start Date: 5/11/2016 Start Qty: 1.00 \*1\* Cust Item ID:  
Required Date: 5/24/2016 Req'd Qty: 1.00 \*1\* Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D350-616 | H            |

|     |                  |      |
|-----|------------------|------|
| 100 | Document Control | 0.00 |
|-----|------------------|------|

\*100\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-616-015  
CHG005

DAS 27 9-89  
JUL 27 2016  
DAS 21 9-89 160601

|     |          |      |
|-----|----------|------|
| 110 | Pick Kit | 0.00 |
|-----|----------|------|

\*110\*

Packaging

Memo

0.00

Packaging

JUL 18 2016  
DAS 28 9-89

|     |                                         |      |
|-----|-----------------------------------------|------|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |
|-----|-----------------------------------------|------|

\*120\*

QC

Memo

0.03

Quality Control

DAS 27 9-89  
JUL 27 2016



# Picklist Print

Monday, July 18, 2016 8:55:25 AM

Page 1

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G  
 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21  
 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @  
 CHG005 DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|                |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
|----------------|--|--------------|----|--|--|-----|------|---------|---|---|--|------------------|-------------------|
| D2344          |  | Manufactured | No |  |  | 110 | Each | 18.0000 | 1 | 1 |  | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
| <b>*D2344*</b> |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
| Deck Plate Aft |  |              |    |  |  |     |      |         |   |   |  |                  |                   |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST225A   | 18      |          |
| 144553   | 10      |          |
| 145369   | 8       |          |

|                     |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
|---------------------|--|--------------|----|--|--|-----|------|---------|---|---|--|------------------|-------------------|
| D2348               |  | Manufactured | No |  |  | 110 | Each | 43.0000 | 4 | 4 |  | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
| <b>*D2348*</b>      |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
| Wearplate (Key Way) |  |              |    |  |  |     |      |         |   |   |  |                  |                   |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST0006   | 13      |          |
| 140080   | 2       |          |
| 142825   | 11      |          |
| ST012a   | 30      |          |
| 145368   | 30      |          |

|                |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
|----------------|--|--------------|----|--|--|-----|------|---------|---|---|--|------------------|-------------------|
| D2353          |  | Manufactured | No |  |  | 110 | Each | 19.0000 | 1 | 1 |  | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
| <b>*D2353*</b> |  |              |    |  |  |     |      |         |   |   |  |                  |                   |
| Stiffener      |  |              |    |  |  |     |      |         |   |   |  |                  |                   |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST225A   | 19      |          |
| 142842   | 19      |          |

|                   |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|
| DAS<br>27<br>9-89 |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|

JUL 18 2016

# Picklist Print

Monday, July 18, 2016 8:55:25 AM

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

D2364 Manufactured No

110 Each

35.0000

1 1

DAS  
6 DAS  
9-89 28  
9-89

**\*D2364\***

Deck Plate Fwd

\*\* 136102

Location

Loc Qty

Loc Code

ST225A

35

145364

10

145432

12

148433

13

D2365 Manufactured No

110 Each

5.0000

2 2

DAS  
6 DAS  
9-89 28  
9-89

**\*D2365\***

Wearplate Pip Pin

\*\* 140032

Location

Loc Qty

Loc Code

ST006

5

142809

5

D2369-1 Manufactured No

110 Each

8.0000

1 1

DAS  
6 DAS  
9-89 28  
9-89

**\*D2369-1\***

Locator Plate

\*\*

Location

Loc Qty

Loc Code

st225b

8

142833

8

D2369-3 Manufactured No

110 Each

12.0000

1 1

DAS  
6 DAS  
9-89 28  
9-89

**\*D2369-3\***

Locator Plate

\*\*

Location

Loc Qty

Loc Code

ST225A

12

140248

1

146141

8

146664

3

DAS  
27  
9-89

JUL 18 2016

# Picklist Print

Page 3

Monday, July 18, 2016 8:55:25 AM

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

D4780-041

Manufactured No

110

Each

12.0000

1

1

**\*D4780-041\***

Fwd Cover Mounting Bracket Assembly

\*\*

146150

DAS 28  
6 9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST125

12

143443

2

145827

2

147148

8

D5387-041

Manufactured No

110

Each

5.0000

1

1

**\*D5387-041\***

Aft Cover Mounting Bracket Assembly

\*\*

144557

DAS 28  
6 9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST167

5

146676

5

D5388-1

Manufactured No

110

Each

7.0000

1

1

**\*D5388-1\***

Stub Cover

\*\*

145218

DAS 28  
6 9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST224B

7

146672

4

146673

3

MS20426AD4-5

Purchased No

110

Each

1,660.000

25

25

**\*MS20426AD4-5\***

RIVET

\*\*

DAS 28  
6 9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

1316

m133751

1316

ST312

344

m133751

344

DAS 28  
6 9-89

25

JUL 18 2016

# Picklist Print

Page 4

Monday, July 18, 2016 8:55:26 AM

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6

Purchased

No

110

Each

1,987.000

25

25

**\*MS20426AD4-6\***

Rivet

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

276

M128812

16

M133234

260

ST311

1711

M134502

1711

\*\*

DAS  
28  
6 9-89  
9-89

MS20426AD5-7

Purchased

No

110

Each

959.0000

6

6

**\*MS20426AD5-7\***

RIVET

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST311

959

M133922

959

\*\*

DAS  
28  
6 9-89  
9-89

MS20426AD5-8

Purchased

No

110

Each

143.0000

6

6

**\*MS20426AD5-8\***

RIVET

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST311

143

4533

143

\*\*

DAS  
28  
6 9-89  
9-89

MS20601-AD4W2

Purchased

No

110

Each

196.0000

15

15

**\*MS20601-AD4W2\***

Rivet

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST308

106

m133577

2

m134861

104

WA003

90

m126975

9

m134134

81

\*\*

DAS  
28  
6 9-89  
9-89

JUL 18 2016

Monday, July 18, 2016 8:55:26 AM

Shop Packet Print

Page 4

# Picklist Print

Monday, July 18, 2016 8:55:26 AM

Page 5

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W3

Purchased

No

110

Each

692.0000

30

30

**\*MS20601-AD4W3\***

Rivet

**\*\***

DAS  
28  
9-89

Location

Loc Qty

Loc Code

LG001

552

m134782

552

ST308

140

m133922

87

m134370

3

m134762

50

DAS  
27  
9-89

DAS  
6  
8-89

MS21042L3

Purchased

No

110

Each

2,440.000

16

6

**\*MS21042L3\***

Nut

**\*\***

30  
134634

DAS  
28  
9-89

Location

Loc Qty

Loc Code

CCK007

600

m135056

600

FP001

14

m133790

14

GA

587

m134360

112

m135135

475

OVER007

700

m135135

700

ST303

539

m134039

12

m134943

527

DAS  
27  
9-89

DAS  
6  
8-89

JUL 10 2016

# Picklist Print

Page 6

Monday, July 18, 2016 8:55:26 AM

Work Order ID: 146748

**\*146748\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 5/11/2016

Required Date: 5/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS24693-C273

Purchased

No

110

Each

145.0000

6

6

**\*MS24693-C273\***

SCREW

**\*\***

DAS  
6 28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST287

145

m133790

45

m135133

100

6

MS24693-C48

Purchased

No

110

Each

326.0000

22

22

**\*MS24693-C48\***

SCREW

**\*\***

DAS  
6 28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST287

326

m133990

326

133790

MS35207-263

Purchased

No

110

Each

140.0000

8

8

**\*MS35207-263\***

Screw

**\*\***

DAS  
6 28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST271

140

m134039

40

m134852

100

9

NAS1149D0363J

Purchased

No

110

Each

1,466.000

13

13

**\*NAS1149D0363J\***

Washer

**\*\***

134606

DAS  
6 28  
9-89

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

418

m134055

418

ST263

1048

m134676

48

m134955

1000

DAS  
6 28  
9-89

Monday, July 18, 2016 8:55:26 AM

Shop Packet Print

Page 6



# REFERENCE ONLY

| QTY<br>- 011 | QTY<br>- 013 | QTY<br>- 015 | Part Number   | Description                                             |
|--------------|--------------|--------------|---------------|---------------------------------------------------------|
| X            |              |              | D350-616-011  | Emergency Litter Kit                                    |
| 1            | X            |              | D350-616-013  | Deck Plate and Tie Down Kit                             |
|              | 1            | X            | D350-616-015  | Deck Plate Kit                                          |
|              |              | 1            | D2344         | DECK PLATE (AFT)                                        |
|              |              | 4            | D2348         | WEAR PLATE (KEY WAY)                                    |
|              |              | 1            | D2353         | STIFFENER                                               |
|              | 1            |              | D2360         | LITTER TIE DOWN (LOCKING)                               |
|              |              | 1            | D2364         | DECK PLATE (FWD)                                        |
|              |              | 2            | D2365         | WEAR PLATE (PIP PIN)                                    |
|              |              | 1            | D2369-1       | LOCATOR PLATE                                           |
|              |              | 1            | D2369-3       | LOCATOR PLATE                                           |
| 1            |              |              | D2370-1       | LITTER ASSEMBLY                                         |
| 1            |              |              | D4812-041     | PATIENT STOP ASSY (REPLACES D2493)                      |
|              | 1            |              | D3179-041     | LITTER TIE DOWN (NON-LOCKING)                           |
|              |              | 1            | D4780-041     | FWD COVER MOUNTING BRACKET ASSY                         |
|              |              | 1            | D5387-041     | AFT COVER MOUNTING BRACKET ASSY<br>(REPLACES D4779-041) |
|              |              | 1            | D5388-1       | STUB COVER<br>(REPLACES D4778-1 AND D3494-1)            |
|              |              | 25           | MS20426AD4-5  | RIVET                                                   |
|              |              | 25           | MS20426AD4-6  | RIVET                                                   |
|              |              | 6            | MS20426AD5-7  | RIVET                                                   |
|              |              | 6            | MS20426AD5-8  | RIVET                                                   |
|              |              | 15           | MS20601AD4W2  | BLIND RIVET (or CR9162-4-2)                             |
|              |              | 30           | MS20601AD4W3  | BLIND RIVET (or CR9162-4-3)                             |
|              |              | 6            | MS21042L3     | NUT (or MS21042-3)                                      |
|              |              | 6            | MS24693-C273  | SCREW (or MS24693-273)                                  |
|              |              | 22           | MS24693-C48   | SCREW (or MS24693-48)                                   |
|              |              | 7            | MS35207-263   | SCREW                                                   |
|              |              | 13           | NAS1149D0363J | WASHER (or AN960JD10)                                   |

H

H

H

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: 16.03.11  
CERT. NO.: SH96-10  
ISSUE NO.: 3

|            |                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                 |          |
|------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| H          | D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1;<br>REVISED SH1 3; ADDED TRIM NOTE ON SHEET 10.<br>REASON: PAR15-415 AND PAR15-467.                                            | MB                                                                                                                                                                                                                                                                              | 16.03.11 |
| G          | D4812-041 PATIENT STOP ASSY WAS D2493 (SH1),<br>UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/<br>FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION<br>APPLICABILITY NOTE (SH11) | DB                                                                                                                                                                                                                                                                              | 13.04.01 |
| F          | REPLACE MMS-D350-616 REF. WITH ICA-D350-616<br>INCORPORATE DSI 9645                                                                                                             | DC                                                                                                                                                                                                                                                                              | 13.03.01 |
| E          | MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350                                                                                                                                | RF                                                                                                                                                                                                                                                                              | 08.11.07 |
| D          | ADD D3494-1 STUB COVER                                                                                                                                                          | MB                                                                                                                                                                                                                                                                              | 06.01.19 |
| C          | ADD DSI 9112/9117/9130/9236/9310                                                                                                                                                | MB                                                                                                                                                                                                                                                                              | 06.01.10 |
| B          | ADD VIEW OF D2493 TO SHEET 9                                                                                                                                                    | BW                                                                                                                                                                                                                                                                              | 96.01.09 |
| A          | NEW ISSUE                                                                                                                                                                       | BW                                                                                                                                                                                                                                                                              | 95.02.20 |
| REV.       | DESCRIPTION                                                                                                                                                                     | BY                                                                                                                                                                                                                                                                              | DATE     |
| DESIGN     | BW                                                                                                                                                                              | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                        |          |
| DRAWN      | MB                                                                                                                                                                              |                                                                                                                                                                                                                                                                                 |          |
| CHECKED    | ASS                                                                                                                                                                             | DRAWING NO.<br>D350-616                                                                                                                                                                                                                                                         | REV. H   |
| MFG. APPR. | N/A                                                                                                                                                                             | SHEET 1 OF 13                                                                                                                                                                                                                                                                   |          |
| APPROVED   |                                                                                              | TITLE                                                                                                                                                                                                                                                                           | SCALE    |
| DE APPR.   |                                                                                              | AS 350/355 LITTER KIT INSTALLATION                                                                                                                                                                                                                                              | NTS      |
| DATE       | 16.03.11                                                                                                                                                                        | COPYRIGHT © 1995 BY DART AEROSPACE LTD.<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |          |

# Work Order ID 146748

\*146748\*

Tuesday, May 24, 2016 9:50:44 AM

Item ID: D350-616-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Deck Plate

Start Date: 5/11/2016 Start Qty: 1.00

\*1\*

Cust Item ID:

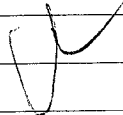
Required Date: 5/24/2016 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description                                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 100                            | Document Control                                                    | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| DC                             | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Doc.Control -USB or Paperwork  | Photocopy bluefile and create labels per PPP D350-616-015<br>CHG005 |                      |         |        |              |               |               |                  |                |
| 110                            | Pick Kit                                                            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                                     |                      |         |        |              |               |               |                  |                |
| 120                            | QC4- 100% Inspect kits for completeness                             | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                     |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                | 0.03                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                     |                      |         |        |              |               |               |                  |                |

MS JUN 01 2016

JUN 01 2016

DAS  
C  
4-89

| Reason | Parent Item ID | Lot Qty | Lot Nbr |
|--------|----------------|---------|---------|
| 146748 | D2344          | -1      | 144553  |
| 146748 | D2348          | -4      | 140080  |
| 146748 | D2353          | -1      | 142842  |
| 146748 | D2364          | -1      | 136102  |
| 146748 | D2365          | -2      | 140037  |
| 146748 | D2369-1        | -1      | 142833  |
| 146748 | D2369-3        | -1      | 140248  |
| 146748 | D4780-041      | -1      | 140150  |
| 146748 | D5387-041      | -1      | 144557  |
| 146748 | D5388-1        | -1      | 145218  |
| 146748 | MS20426AD4-5   | -25     | m133751 |
| 146748 | MS20426AD4-6   | -25     | M134502 |
| 146748 | MS20426AD5-7   | -6      | M133922 |
| 146748 | MS20426AD5-8   | -6      | 4533    |
| 146748 | MS20601-AD4W2  | -15     | m133922 |
| 146748 | MS20601-AD4W3  | -30     | m134762 |
| 146748 | MS21042L3      | -6      | m134634 |
| 146748 | MS24693-C273   | -6      | m133790 |
| 146748 | MS24693-C48    | -22     | m133790 |
| 146748 | MS35207-263    | -8      | m134039 |
| 146748 | NAS1149D0363J  | -13     | m134606 |